

can be described as linear, electromagnetic damping. The coefficient of proportionality, or electromechanically induced damping coefficient, is related to the transduction factor which, in turn, depends on the magnetic field flux density and coil size, and both the coil and load resistances. Enamelled AWG 30 copper wire is used to maximize size while minimizing coil resistance, which adds additional linear viscous damping to the system without the benefit of contributing to energy harvesting output. Such a transduction technique allows low to high frequency applications based on a variety of system configurations and it is particularly recommended for low frequencies (2-20 Hz) [3]. Moreover, it turns out to be easily tunable as the coupling term depends only on design parameters (strength of the magnetic field, number of turns and size of the coil). The main limitation of electromagnetic transducers is the difficulty in micro-fabrication: minimization in scaling leads to vast efficiency reduction, since the induced electromotive force decreases rapidly as the device size scales down. They are, in general, preferable on condition that there are no severe restrictions on the dimensions of the harvester. The described system is first investigated under an impulsive force, applied to the linear oscillator by use of an instrumented modal hammer with the system initially at rest. The analysis is then extended to the case of a train of identical impulses, applied by use of a long-stroke electromagnetic shaker.

A preliminary theoretical study [4] has revealed that the bistable nonlinear system outperforms its monostable counterpart, for low level vibrations. The existence of an impulse magnitude threshold for the purely cubic configuration, below which no significant energy absorption or harvesting occurs, has been, in fact, proven [5,6,7,8]. It is shown in [4] that the presence of the negative stiffness in the coupling enables the nonlinear attachment to exploit different dynamical regimes, depending on the initial energy level input into the system. Effective mechanisms for passive energy transfer from the directly excited primary system to the bistable nonlinear attachment, and therefore for energy harvesting, have been numerically explored for this system. It has been found that for the system optimized in terms of stiffness and damping parameters of the coupling, cross-well oscillations (that is, jumps from one of the two stable equilibrium positions to the other one) for sufficiently high magnitudes of the input excitation and nonlinear beats caused by internal resonance taking place in an in-well motion (i.e., fully evolving around one stable equilibrium), for very low energy levels represent the main energy transfer mechanisms. In the range of intermediate energy level, a chaotic motion with aperiodic cross-well oscillations is still capable of a satisfactory energy harvesting. According to the numerical results, under single impulse the optimized device is able to harvest above 40 mJ at the highest energy level, 90% of which in the first 0.4 seconds, whereas energy of the order of mJ can still be harvested at very low input energy regime. The same study conducted on the system subjected to periodically repeated impulses reveals the greater robustness of the bistable configuration resulting from a lesser dependence upon the inter-arrival time of the impulses when compared to the monostable configuration, for which narrow, high-performance ranges of impulse period exist. Energy harvesting capability greater than 400 mJ per applied impulse is achievable for the highest energy input considered and for optimal impulse periods.

The mechanical parameters governing the dynamics of the experimental system were initially identified. The damping in the coupling was the most sensitive parameter and difficult to calibrate. On the one hand, as known, a small value of the overall damping in the coupling is required to trigger the aforementioned energy transfer mechanisms. On the other hand, as shown in Figure 1b, high damping significantly decreases the efficiency of the energy harvesting system. Moreover, small mechanical damping drastically reduces the dependency of the energy harvesting performance on the electromechanical induced damping, allowing a simpler coil construction. The built experimental setup turned out to be stiffer and more damped than the theoretical optimized system. As a result, the energy harvested by the apparatus, albeit in agreement with the theoretical predictions, is found to be significantly less than the maximum achievable by the same system with optimized parameters. Nevertheless, the system's capability remains significant, with energy levels on the order of several tens of mJ experimentally harvested.

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